# <u>Fundamental</u> Industrial Engineering



## **OBJECTIVES** :

• Participants can solve the problem in related with planning, development, and system improvement integrated with man, machine, and material.

• To understand and to implement methodology of *Industrial Engineering* to increase *productivity,* cost reduction and efficient operation at the end to increase company performance.

## **PROGRAM METHOD** :

On-site/on-demand training. Clear graphic presentation, Interactive exercises, customized learning path based on your knowledge, dynamic flowcharts – use your own figures.

## WHO SHOULD ATTEND :

Anyone needing to develop their understanding of finance, no prior knowledge or experience.

## PROGRAM OUTLINE :

## Manufacturing System Analysis

- Definition and Purpose
- Symbol Systems
- Ergonomic
- The Fabrication Chart
- The Precedence Chart
- Types of charts :
- $\Rightarrow$ Operation Process Chart
- ⇒Flow of Process Chart
- $\Rightarrow$ Flow of Diagram

## **Method of Summary Charting**

- Definition and Purpose Types of charts :
  - $\Rightarrow$ Left and right hand chart
  - $\Rightarrow$ Man and Machine Chart

#### **Process Time**

- History of Human Work Measurement
- Terms and Definition
- Time Study Tools and Techniques
- Performance Rating Exercises

## **Line Balancing**

- Factors influencing product assembly : design, equipment, precedence
- Build Methods: process or product orientation
- Line Types : Straight, circular, indexing or continuous
- Requirement for the line balancing process
- Line Balancing Procedure Exercise

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